

# Reliable Engineering Optimized Maintenance

You design, we Make it better

# About BQR Company

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- A **World Leader** in Reliability & Maintenance Engineering (**RAMST**) solutions for the EDA market
- Founded in Israel in **1989** as a **Consulting and Software** development company for implementing RAMST
- Until today BQR performed over **~3500 projects**
- BQR team includes **Scientists & Experts** in:  
Mathematics, Programing and Electronics and Reliability Engineering
- **Global Worldwide Customers** including leading global enterprises





# Some of BQR customers

RAFAEL

infinera

BAKER  
HUGHES

amazon  
web services

aws

solar**edge**

facebook

Elbit Systems

Elbit Systems™  
EW and SIGINT - Elisra

PETROBRAS

CISCO

SanDisk®

WD Western  
Digital®

Microsemi

Danfoss

Elbit Systems™  
Electro-optics - Elop

SAAB  
SCANIA

DSO

ISRAEL AIR FORCE

ISRAEL NAVY

ARMADA DO BRASIL

PHILIPS

ISKRATEL

NASA

IAI

IMI  
Israel Military Industries Ltd.

SICK  
Sensor Intelligence.

HERLEY  
Industries, Inc.

BOMBARDIER

tadiran  
simply done right.

POLYCOM®

ECI THE ELASTIC NETWORK

COBHAM

Israel Electric

ACTIA®

Actelis  
Networks®

MEKOROT  
DEVELOPMENT & ENTERPRISE LTD.

KNORR-BREMSE

cielo

mPrest

MOTOROLA  
SOLUTIONS

MER  
Telecom

orbotech

Robot

FESTO

AkerSolutions

KRATOS®  
DEFENSE & SECURITY SOLUTIONS

indra

flex

KONGSBERG

Ternium

## Any Electronic Industries

Aerospace  
Defense  
Automotive  
Railways  
Medical  
Nuclear  
Telecom  
Oil & Gas  
Energy  
Utilities

# Software Solutions Products Portfolio

from **Component/PCBA Level**

through

**System Level**

up to

**Asset/Fleet Level**

Eliminate Design Errors in Advance

**fiXtress™**  
Chip, Board & System Level



Design Error Detection & Electrical Stress Analysis

Enhance Product Reliability & Safety

**CARE®**  
System Level



Computer Aided Reliability Engineering

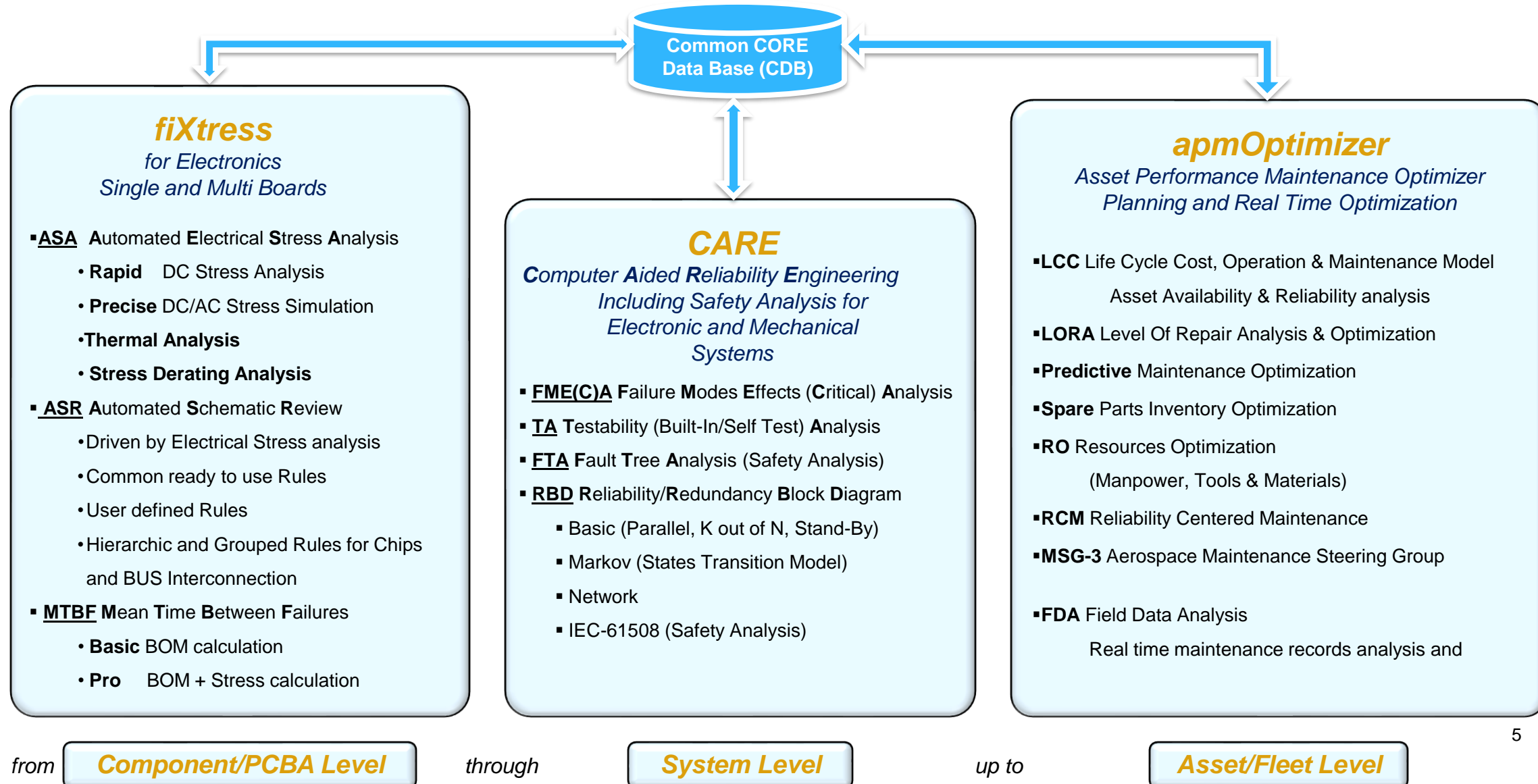
Reduce Maintenance Costs

**apmOptimizer™**  
Asset & Fleet Level

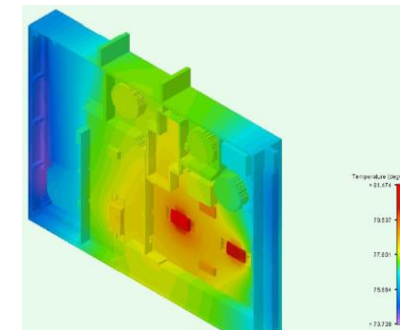
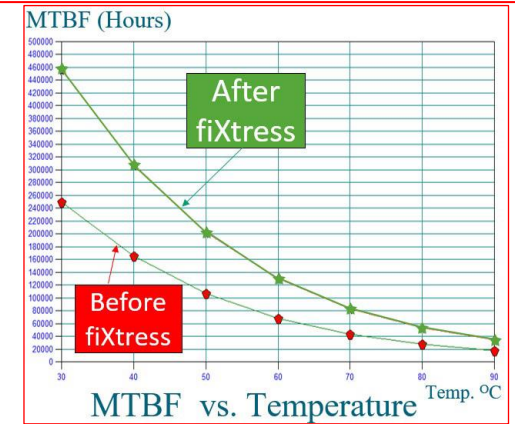
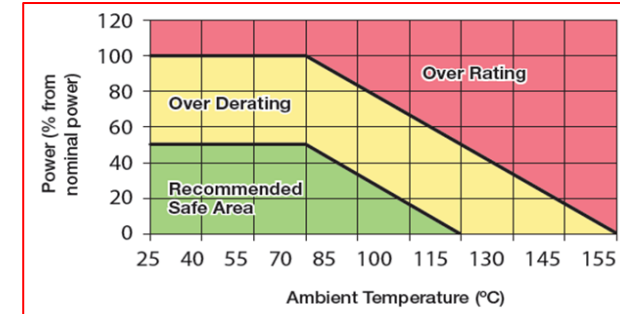
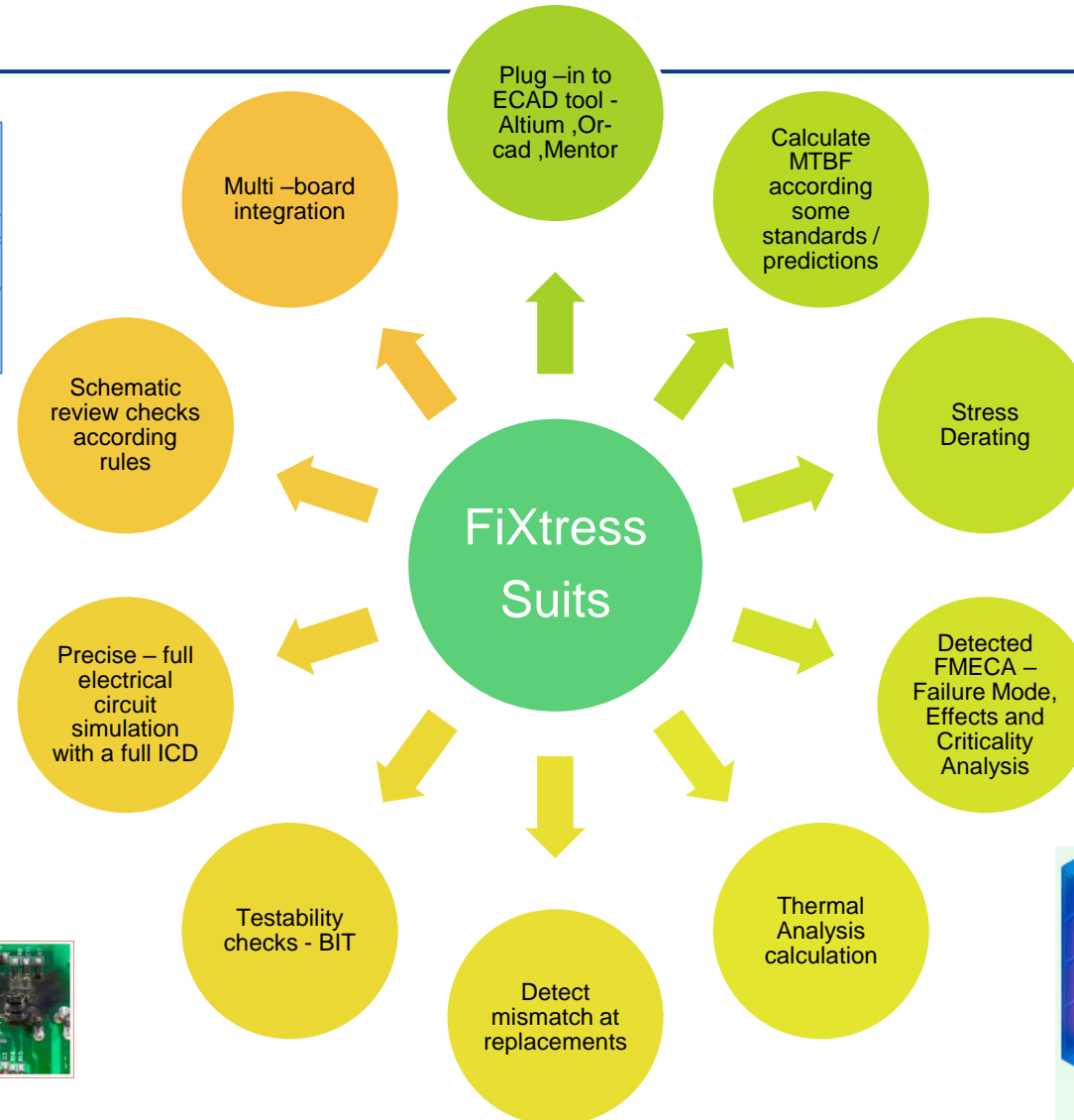
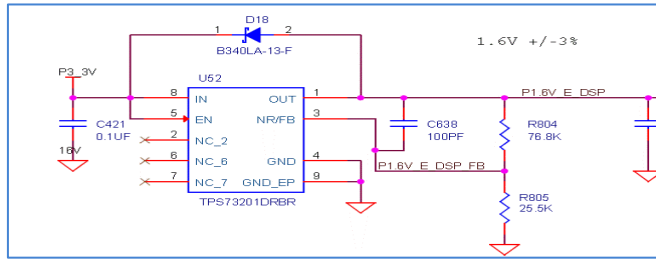


Maintenance Planning & Optimization

# Complete Suite Solution

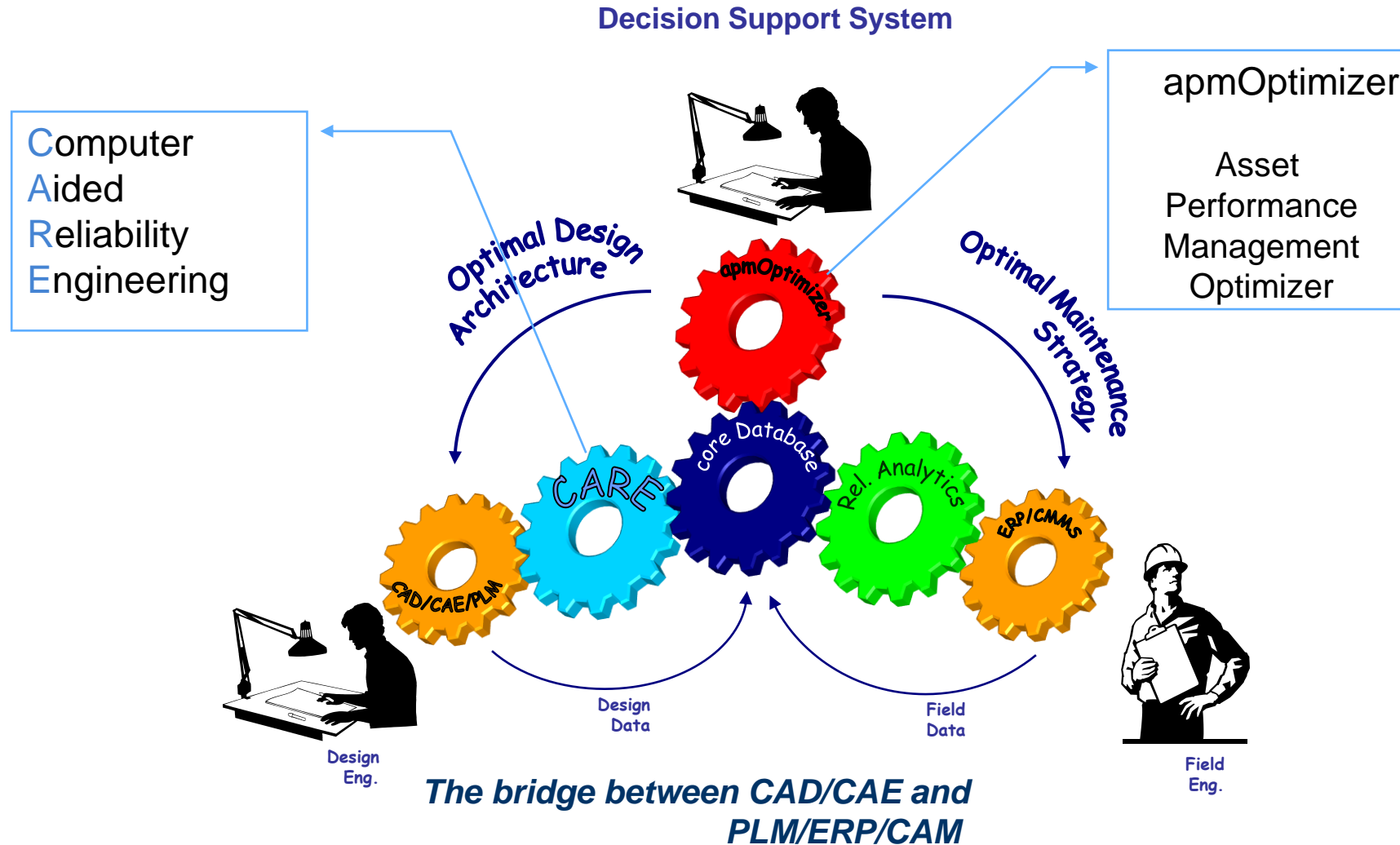


# BQR Solution – fiXtress Suits®





# BQR Solution – CARE®+ apmOptimizer®

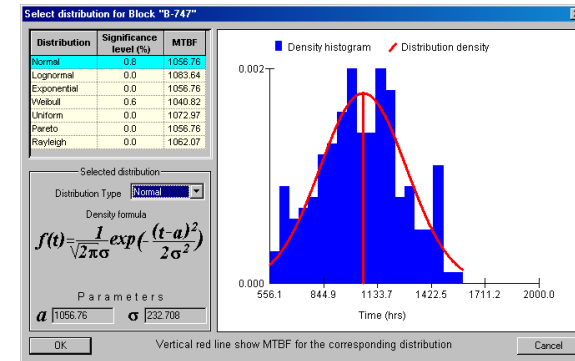


# CARE® - Computer Aided Reliability Engineering

Fault tree analysis

FMECA -Failure Mode, Effects and Criticality Analysis

Failure History Analysis



RefDes	Description	Part Number	Env	Pred Method	MTBF(hrs)	FR(1)	piQ	Main Stress
BOM	BOM		<AsParent>		15,174,970	0.052151	10...	
C1	ELEC560UF	M39006/09	<AsParent>		0.015069	28%	1.0	V=60.0%
C2	++CAP_CE	0603YC104	<AsParent>		0.001332	2%	1.0	V=59.3%
C3	++C In 25	0603SA102	<AsParent>		0.000182	1.0		V=10.7%
C4	C0805C106		<AsParent>		0.000257	1.0		V=19.2%
J1	9 Volt		<AsParent>		0.000190	1.0		
J2	TelReceiver		<AsParent>		0.000190	1.0		
J3	TsTimingCu		<AsParent>		0.000190	1.0		
L1	COIL	INDUCTOR	<AsParent>		0.005291	10%	1.0	
L2	COIL	INDUCTOR	<AsParent>		0.005291	10%	1.0	
Q1	TIP31A		<AsParent>		0.000746	1%	1.0	P=14.2%
Q2	TIP31A		<AsParent>		0.000746	1%	1.0	P=14.2%
R1	CR0603-FX		<AsParent>		0.000209	1.0		P=2.0%
R2	CR0603-FX		<AsParent>		0.000201	1.0		P=0.0%
R3	CR0603-FX		<AsParent>		0.000201	1.0		P=0.0%
R4	CR0603-FX		<AsParent>		0.000226	1.0		P=6.1%
R5	CR1206-FX		<AsParent>		0.000366	1.0		P=47.4%
R6	CR0603-FX		<AsParent>		0.000202	1.0		P=0.2%
R7	CR0603-FX		<AsParent>		0.000202	1.0		P=0.2%
R8	CR1206-FX		<AsParent>		0.000366	1.0		P=47.4%
SW1	Switch	SENS5906	<AsParent>		0.005603	10%	1.0	Isont=31.6%
U1	LM555		<AsParent>		0.007545	14%	1.0	
U2	LM555		<AsParent>		0.007545	14%	1.0	



## Model Based Analyses:

### □ Asset Availability / Performance:

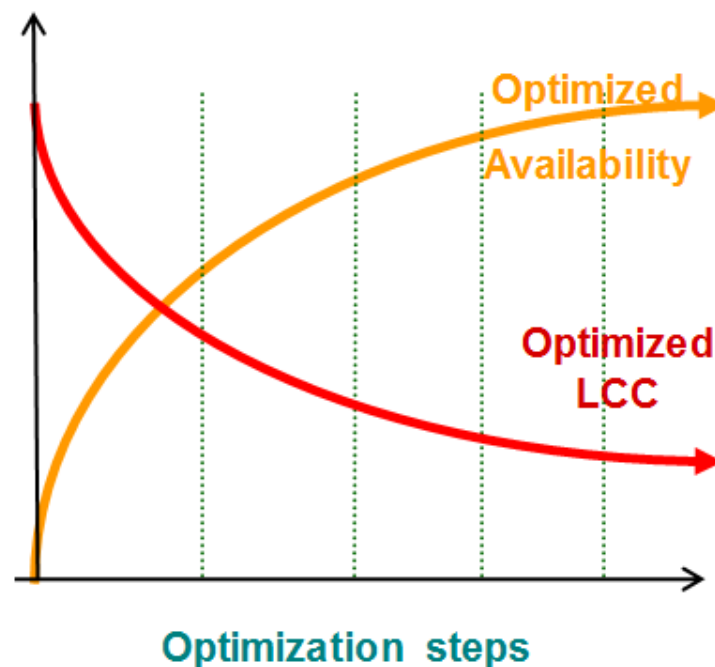
- Mean Time Between Failure
- Mean Time To Restore

### □ Life Cycle Cost

- Spare Parts
- Corrective Maintenance
- Preventive Maintenance
- Inspections
- Downtime
- Collateral Damage
- Transportation

### □ Optimize:

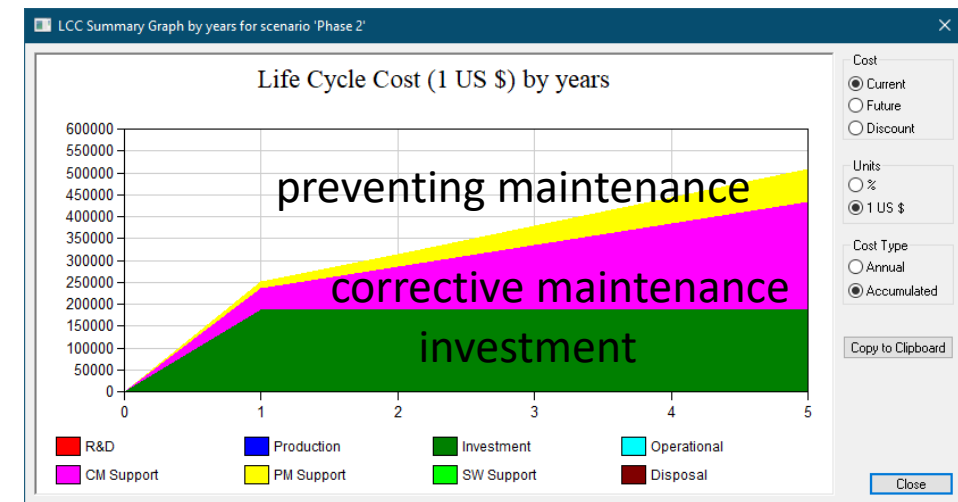
- LORA (level of repair) + Repair / Discard policy
- Spare parts: Quantity, Shared Stocks
- Preventive Maintenance: hidden failures, degradation
- Scheduled Maintenance: ageing



## Life Cycle Cost breakdown

Cost Elements	Current	% of LCC	Future	% of LCC	Discount	% of LCC	Future & Discount	% of LCC
R & D	0	0	0	0	0	0	0	0
Production	2	5.70337e-06	2	5.70337e-06	2	5.70337e-06	2	5.70337e-06
Investment	2,285,919	6.51873	2,285,919	6.51873	2,285,919	6.51873	2,285,919	6.51873
Operation	0	0	0	0	0	0	0	0
CM Support	20,650,309	58.8882	20,650,309	58.8882	20,650,309	58.8882	20,650,309	58.8882
PM Support	12,130,730	34.593	12,130,730	34.593	12,130,730	34.593	12,130,730	34.593
SW Support	0	0	0	0	0	0	0	0
Disposal	0	0	0	0	0	0	0	0
Total (LCC)	35,066,960	100	35,066,960	100	35,066,960	100	35,066,960	100

## Optimization Comparison



## advantage

- ❑ fiXtress (MTBF +Stress derating + design error detecting )and FMECA and BIT are reliability Suits for complex system these solution can reduce dramatically the risk for failure at the commissioning phase
- ❑ apmOptimizer - can save a lot of cost end afford by saving spare parts and maintenance work and all by failure rate and maintenance task